

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.11.13	Job No.: 00109	ADR Yes/No: Y	ADR Date: 07.09.08	ECN #: 1036
Product No.: D135-751	Created By: <i>pu</i>	Approved By: <i>MP</i>		
Product Name: EC 135 SKIDTUBE	Checked By: <i>JA</i>	General Manager Approval:		

Distribution	Reqd	Resp	Received
Production Manager	X	LL	<i>W</i>
Production Engineering Coord	X	EC/DD	<i>JA</i>
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support			
Marketing			
QC Coordinator	X	JM	<i>JA 07.11.13</i>

Reason for Change:
UPDATE D135-751-011 SKIDTUBE FOR WIRESTRIKE HOLES. UPDATE D3508-7 WEARPLATE (REF. NCR 231)

Documents Affected:

RELEASE: IIN-D135-751 REV. C,	ICA-D135-751 REV. 2,	D3492 REV. C,	D3504 REV. C,
	D3507 REV. C,	D3508 REV. C,	D3510 REV. C,
	D3512 REV. C,	D3558 REV. B	

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	X	PH		<i>07.11.13 PH</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	X	KJ		<i>07.11.19</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	X	KJ		<i>07.11.19</i>
4	Update Grey Project Binder	X	KJ		<i>07.11.19</i>
5	Move Electronic Files	X	KJ		<i>07.11.16</i>
6	Update Master Document List (MDL) <i>Rev. D</i>	X	PH/DC		<i>07.11.13</i>
7	Update Document Record (DR) <i>Rev D</i>	X	PH/DC		
8	Create/Update Change Record Form	X	KJ	ONLY IF A CHG 001 OF D135-751-011 WAS SOLD	<i>NEW SOLD FOR LL</i>
9	Create/Update PPP's	X	KJ	SEE #8	<i>07.11.19</i>
10	Update Controlled PDF Files	X	KJ		<i>07.11.19</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	X	KJ	NEW P/N'S, SEE ATTACHED	<i>07.11.19</i>
15	Update Access (ARC) Database	<i>X</i>	<i>KJ</i>		<i>07.11.19</i>
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	X	KJ	ADD PAPERWORK FOR RE-WORKED SKIDTUBES	<i>07.12.07</i>
18	Update Qpulse/Laminated Dwgs	X	KJ	D3507	<i>07.11.19</i>
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	X	EC/DD	AS REQUIRED	
23	Update FAI Sheets	X	<i>EC/DD</i>	D3492 PARTS	<i>11/09/11</i>
24	Create/Update CNC Programs	X	EC/DD	AS REQUIRED, NEW FLAT PATTERNS	
25	Create/Update Tooling	X	EC/DD	NEW HOLES IN FWD BEND FOR DEFLECTOR	
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	X	LL/JM	SEE ATTACHED NOTES	<i>11/02/07</i>
28	Update Paperwork Kits in Stock	X	<i>LL</i>	UPDATE PAPERWORK FOR RE-WORKED SKIDS	
29	Create/Update MPP	N		<i>16.5 36164-36167</i>	
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
SEE ATTACHED NOTES

07.11.13

Additional notes for ECN # 1036

New P/N's

- a) New P/N's. See D3508 Rev C, D3558 Rev ~~B~~, D3492 Rev C

B

For D3508-7:

- a) Scrap D3508-7 made IAW Rev B. Replace with D3508-7 made IAW Rev C. Rev. B did not fit correctly. ***NEW FLAT PATTERNS***

For D3510:

- a) Re-work in production IAW D3510 Rev. C. ***Note*** AELS-1032 and ALS4-428 Inserts are now used. Therefore, drilling detail has changed.

For D3512:

- a) Scrap D3512-1 made IAW Rev B. Replace with D3512-1 made IAW Rev C. Rev. B did not fit correctly. ***NEW FLAT PATTERNS***

For D135-751-011 (D3507) in stock:

- a) Re-work in accordance with D3507 Rev. C. Will have more spacers (D3504-5) and plugs installed (D3492-043)
- b) Install D3508-7 IAW Rev C on re-worked D135-751-011. Keep remaining D3508-1/-3/-5 as is.
- c) Put D3512-1 IAW Rev C in "packing" kit.